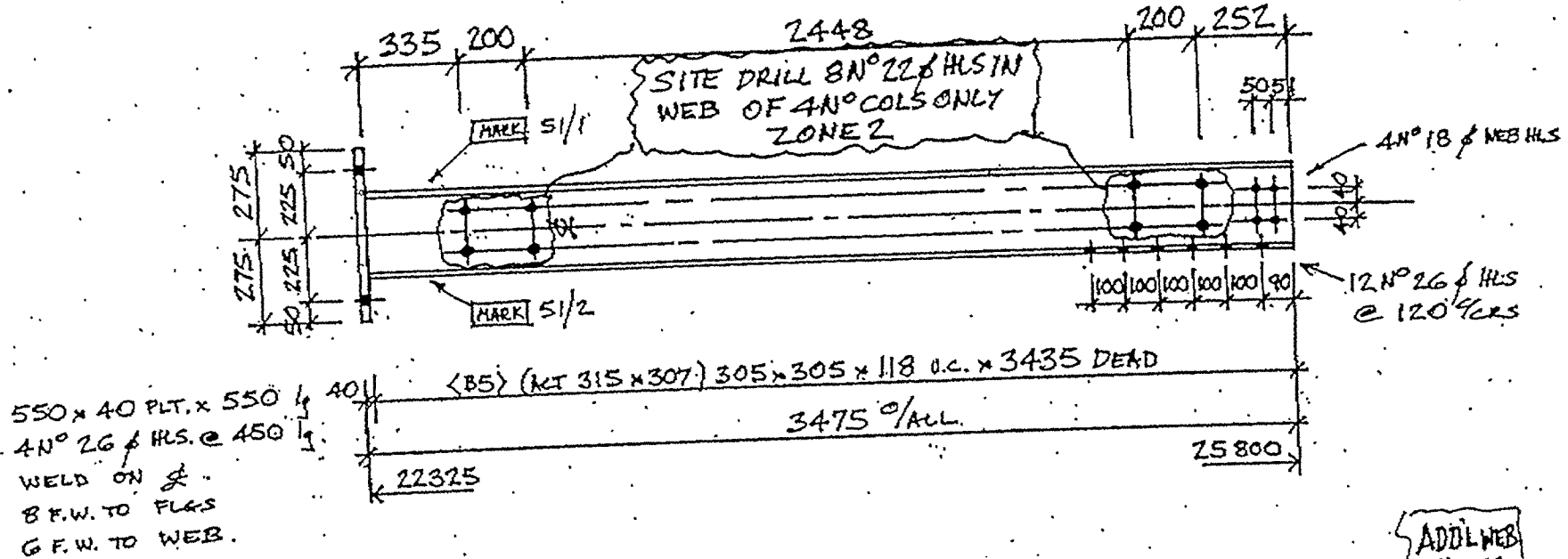


ALL SHS, RHS & CHS SECTIONS ARE GRADE S355JR UNLESS NOTED OTHERWISE.

ANY/ALL SITE WELDING TO L.COOPER STEEL STRUCTURE MUST BE DONE USING LOW HYDROGEN WELDING RODS (SUITABLY DRIED IN AN OVEN), OR SIMILAR



5 x N° REQ'D. THUS. $\frac{2}{1}, \frac{2}{2}, \frac{3}{3}$ MKD 51/1 { 2N° ZONE 2 WITH HLS MKD 51/1B
 5 x N° ✓ THUS, NOTED $\frac{3}{1}, \frac{2}{2}, \frac{2}{3}$ MKD 51/2 { 2N° ZONE 2 WITH HLS MKD 51/2A

LEONARD COOPER LIMITED STRUCTURAL ENGINEERS



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 167872 LONDON
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REVISION A.
 REVISION B.
 REVISION C.
 REVISION D.
 REVISION E.

ZONE			
NO	TYPE	DATE	BY

EXAMINATION TOLERANCES TO BS5400 PART 2 (T.M.O.) (BASED ON A.C. PROVISIONS 1975-23)
 NEW HYPER TONON
 ALL WELDS ARE DONE BY TIG WELD
 ALL STEEL TO BE 100% GRADE S355JR
 PAINT, SHOT BLAST TO SA 2.5, 1 COAT
 C400-V3 TO 80 MIC.
 IDENTIFICATION MARKS MUST BE PLACED ON:
 1) TOP FLANGE END 100 OF BEAMS/MOMENTS OR
 2) COLUMN BEAM END/JOINT FROM MARK

COORDINATE: QUARMBY CONSTRUCTION
 WAKEFIELD WATERFRONT, BLDG 20
 TITLE: COLUMNS.
 DRAWN FOR: FABRICATION/ERECTOR
 SCALE: 1:50
 CHECKED BY: J.M.H.
 DATE: 07/18/SW2